



<b>Purchase Price:</b>	\$22.00
<b>Harvest Date:</b>	August and September, 2009
<b>Barrel Aging:</b>	89% Stainless Steel, 11% neutral French oak
<b>Bottling Date:</b>	April, 2010
<b>Release Date:</b>	December, 2010
<b>Residual Sugar:</b>	.2
<b>Alcohol Level:</b>	13.7%
<b>No. of Cases:</b>	3,332

## 2009 SAUVIGNON BLANC

ESTATE BOTTLED  
PERSEPHONE VINEYARD  
NAPA VALLEY

**WINEMAKER NOTES:** The 2009 growing season was an exercise in patience as we entered our third drought year. However, the dry and mild weather resulted in slow, steady fruit maturation and a perfect ripening scenario for harvest. Hand-picked from our Persephone Vineyard at three ripeness levels, we seek to retain as much acidity as possible and then layer in both citrus and tropical fruit flavors. Stainless steel fermented, 11% spends time in neutral French oak barrels, creating a perfect wine for food with balanced acidity and bright fruit flavors. 100% Sauvignon Blanc.

**SENSORY DESCRIPTION:** Bright and clear in appearance, the 2009 Sauvignon Blanc has a delightful nose of white nectarine, passion fruit, lemon curd and hints of minerality. Fresh and lively on the palate with balanced acidity, the flavors are a fabulous combination of tropical fruit, grapefruit and lime zest with whispers of mango, guava and fresh pineapple. Drink now through 2012.